





## 蓝莓FR系列使用方法

1. 本机不用电源开关。把交流电源线插入插座，根据要封接的材料和厚度，调整加热时间。将塑料袋放在封接面上，然后按下手柄，电路即自动控制加热时间。指示灯熄灭时，电源即被自动断开。约1-2秒钟后，放开手柄，就封接完成！

This machine don't use the power switch, plug the Accord into socket ,according to the thickness of the m-aterials to be sealed.Regulating the heat time. durati-on putting one plastic bag on the sealing platform, and them push down the handle, the electronic circuit controis the heat time automatically, The lightv trrns off(to cut off the power automatically)After 1-2 seconds,release the handle.The perfect sesl is complete.

2. 假如封接时塑料袋封接处出现破裂，那是因为加热时间太长。您可以将旋钮向逆时针方向旋转，缩短加热时间。

In case of the bread of damage appear on the seal, it because of the over long heat time. Please regulate the heat time toward the directions for shorting it.

3. 如果封接不牢，那是因为封接时间太短。请将旋钮向顺时针方向旋转，延长加热时间。

Non-tighten seal is because of the too short heat time.Please regulate it toward to direction(2)for longer.

4. 如果塑料袋粘在硅胶压条上，说明冷却时间不够，必须延长指示灯熄灭后冷却时间。请稍迟一点放开手柄。

Shoura the plastic bag sticks to the handle rubber or to pulled. it is because of the cooling time is not eno-ugh.The cooling time have to get longer after the light turns off ( please keep the handle down for a short time)

5. 加热时间调整好之后，在使用时应保持不变。在连续使用时不必再做任何调整。

After regulating the heat time duration,it will keep unchanged for every usage. it is unnecessary to make any regulating for the continus sealing.But the second ac-tion of sealing have to be continued after the off of pilot lamp,and thereturn of platen arm. (Around 3 sec)

6. 本机可将交流电源线始终插在电源插座上，不封接时不消耗电力。

Please plugs the AC cord into the socket always,it will not consume the powerat all during not in use condition.

## 蓝莓FR手压封口机系列技术参数

型号	FR-200A	FR-200B	FR-300A	FR-300B	FR-400A	FR-400B
脉动功率	300W	600W	400W	800W	500W	800W
最大封接长度	200mm	200mm	300mm	300mm	400mm	400mm
最大封接宽度	2.8mm	8mm	2.8mm	8mm	2.8mm	8mm
加热时间	0.2-2s	0.2-2s	0.2-2s	0.2-2s	0.2-2s	0.2-2s
重量	1.8kg	3.2kg	2.1kg	4.3kg	3.6kg	4.8kg

## 蓝莓FR系列注意事项

1. 应始终保持封接面清洁，避免在封接面上的残留物氧化而降低电热带和耐热布的寿命。

Always keep the sealing platform clean,avliding the oxidization of the residual on the platform which will reauce the life of the heating element and of the heatresist cloth.

2. 千万不要用湿布擦拭封接面。

Don't use the wet article to clean the sealing platform.

3. 如果电热带下面的衬垫损坏的话，就会造成短路而损坏电热带。因此每次更换电热带时，应该检查该衬垫的完好情况。如有损坏应及时更换新的。

Should the bottom cloth be worn,it will make this machine into shortway and to damage the heating ele-ment.So every time in replacing the heating element, check the bottom cloth.Replace it by a new bottom colth if the old one is worn.

4. 必须要换电热带时，应选用与原来具有同样规格的电热带。

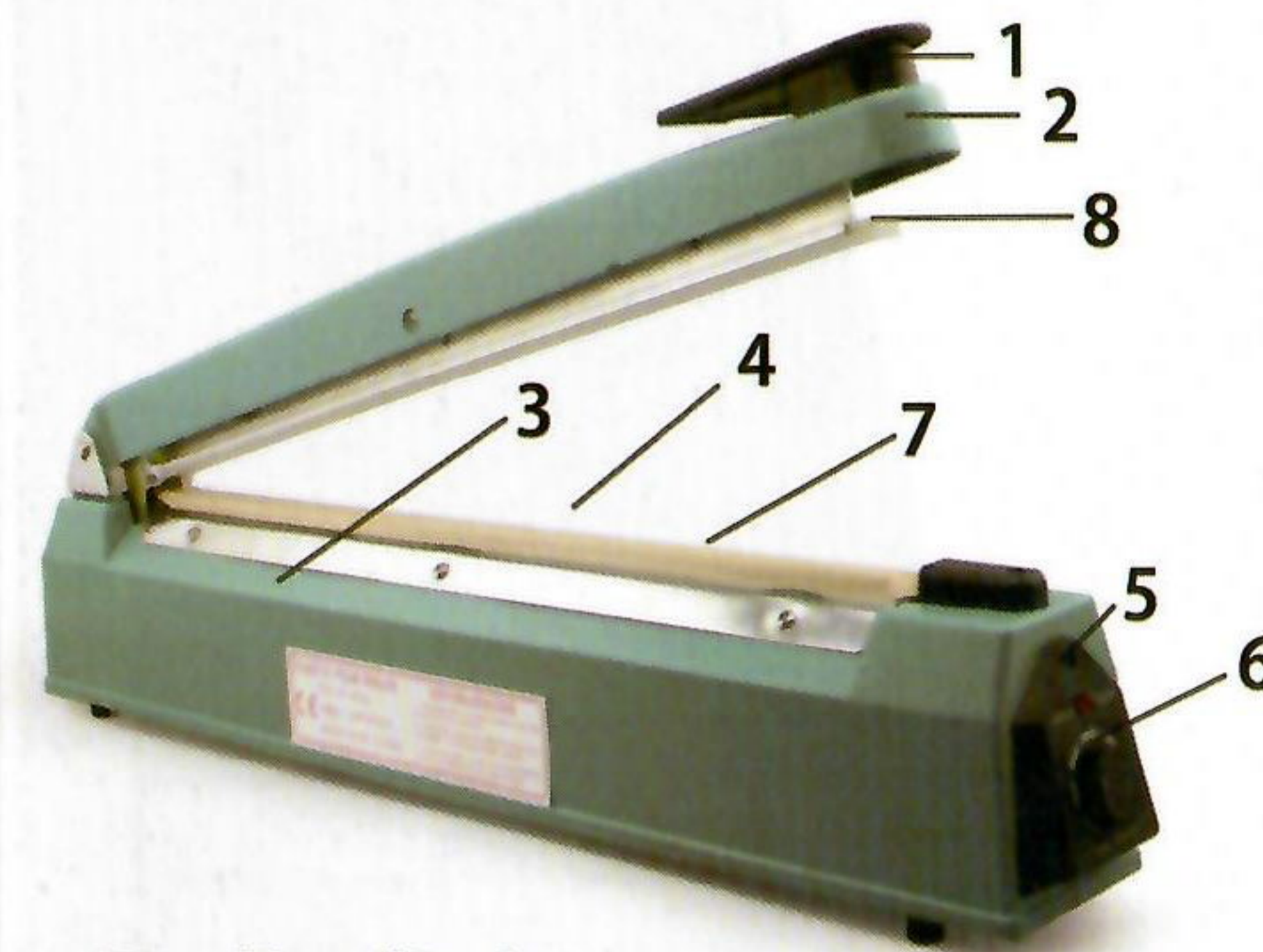
If it is necessary to replace a new heat element,dou't use any other heat elem ent which is not same speci-fication with the original.

5. 机器长时间使用以后请务必检查一下硅胶压条。因为一旦硅胶压条损坏的话将直接影响封接袋子的质量。

## 蓝莓FR系列封口机内部说明

FR系列手压封口机新增加了圆形电阻丝作为加热元件后，既可以封接塑料袋，同时又可以切割成形，完善了塑封机的使用功能，给用户带来极大的方便。

FR Series Hand Sealer adds a new round of resistance wire as the heating element, either sealed plastic b-ags, but they can cut to shape and improve the plastic ma-chine using the function, giving users great convenience.



NAME OF PARTS

部件名称 / NAME OF PARTS

- |                          |                                   |
|--------------------------|-----------------------------------|
| 1.手柄 / Handle            | 2.压臂 / Pressure arm               |
| 3.外壳 / Shell             | 4.电热丝 / The electric heating wire |
| 5.指示灯 / Indicating lamp  | 6.定时器旋钮 / Timer knob              |
| 7.隔热布 / Insulation cloth | 8.硅胶压条 / Silica gel bead          |

## 保·养·常·识

1. 为保证正常封接袋子，请经常对本品进行检查。

To ensure the normal sealing the bag, please check regularly for this product.

2. 定期检查是否有螺丝松动、零件损坏，如有必要，请更换破损的部件。

Regularly check for loose screws, damaged parts, such as necessary, replace damaged parts.

3. 机器进行使用时，请仔细按使用说明书操作，以免造成不必要的损坏。

When used carefully by manual operation, avoid unnecessary damage.

4. 机器维护千万不要用湿布擦拭封接面。

Do not wipe the machine maintenance remember sealing surface with a damp cloth.

## 温·馨·提·示

1. 使用本产品前请先仔细阅读本说明书并且妥善保管好方便供以后参考。

Before using this product, read the instructions carefully and safekeeping for future reference.

2. 使用时不得连续工作超过2小时。超过2小时即算暴力使用，机器损坏不在保修项目内。

When using more than two hours of continuous work shall be. Over two small when that is considered violent, the machine warranty does not cover damage to the project.

3. 避免在潮湿、寒冷或者高温的环境中使用时或存放，并远离火源或强热源。

Avoid use in wet, cold or high temperature environments or storage, and away from heat sources or strong.

4. 人为使用不当造成的损坏，易耗品零件使用到期等，均不在免费保修范围内。

Man-made damage caused by improper use, not consumable parts to use in the free warranty expires repair within range.

5. 根据本卡说明，凡属于在正常使用情况下，由于本产品问题引起的故障在保修期内的，我公司将给予免费维修！

According to the card instructions, Where are under normal use, due to the problems caused by this product fault during the warranty period, our company will give free maintenance!

## 感谢您购买蓝莓牌FR系列手压封口机！

Thank you for purchasing blueberry brand FR series hand pressing sealing machine!

- 本公司是一家专注于封口机研发、生产的制造型企业，拥有一个多年研发生产经验团队，可定制各类非标封口机。FR系列手压封口机拥有成本低，操作携带方面的特点，适合小批量塑料包装袋封口包装，热销于超市，商店，工厂，研究所。
- 公司秉承“质量第一、客户第一”的经营理念，以自有品牌为核心，研发设计与渠道经销商为两翼，为全球消费者提供科技与质量并集的产品。从创始起坚持产品创新、管理创新、营销创新，致力于打造“蓝莓牌”包装全球品牌。